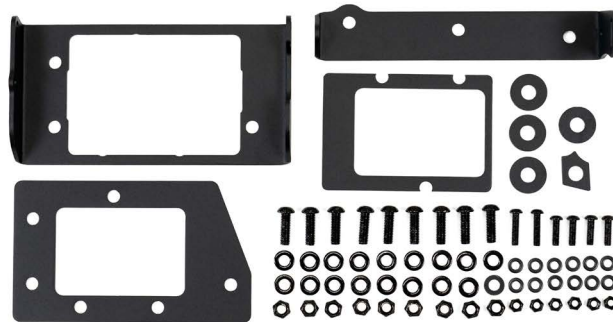


## FORD ACC RELOCATION

ABFF-02



### TOOLS REQUIRED

- #4, #5 Allen Tool
- 10mm, 13mm socket/wrench
- 9/32 Drill Bit
- Flush cutters
- Trim Tool
- Angle finder
- Safety Glasses

### SKILL LEVEL

- Novice
  - 1 (you) person
- Little skill level required, you can easily install it by yourself.

### TIME REQUIRED

- 2.5 Hours
- Time to install this should only take about two and a half hours.

## WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION

Before you install this kit — Read and understand all instructions, warnings, cautions, and notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.  
Customer Service: 855-680-9595

*DV8 Offroad is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.*

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle

- Always wear eye protection when operating power tools

*Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information*

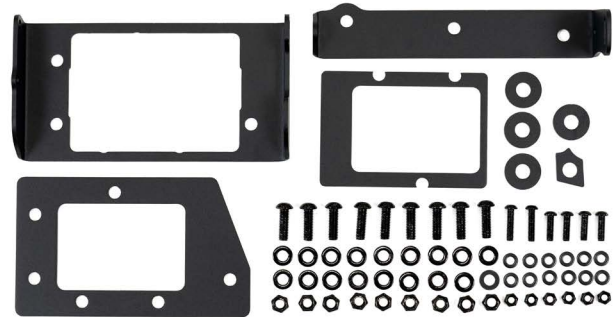
1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

# INSTALLATION **MANUAL**

Begin by unpacking all items and inspecting for missing pieces or damage. If you have any concerns, please contact the company the product was purchased from. Extra hardware may be included with the product.

## HARDWARE **INCLUDED**

- (2) M6x25 Allen Head Bolts
- (4) M6x20 Allen Head Bolts
- (12) M6 Flat Washers
- (6) M6 Nylon Lock Nuts
- (9) M8x25 Allen head bolts.
- (2) M8x50 Allen Head Bolts
- (22) M8 Flat Washers
- (11) M8 Nylon Lock nuts



## STEP 1 | *For this guide we will be relocating the module on a 17+ Super-duty.*

Using a trim clip tool, remove all the push clips that secure the radiator support cover.

Remove the radiator support cover.



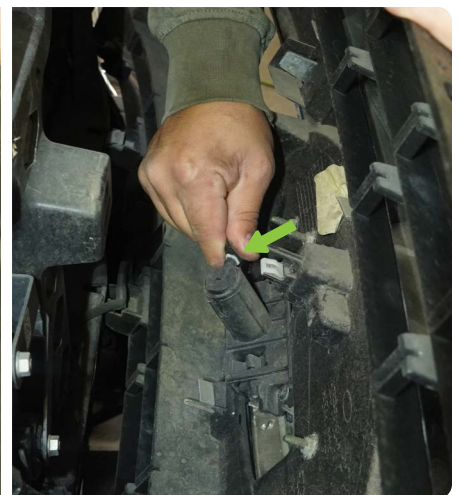
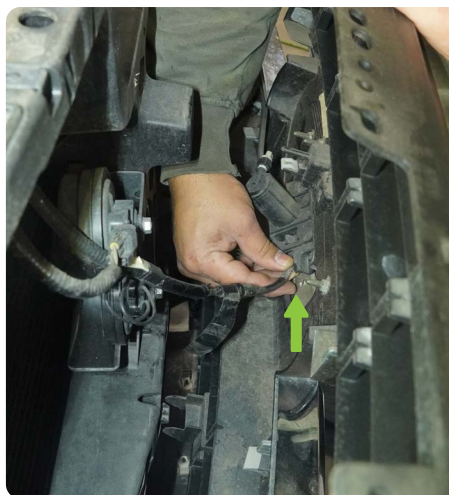
# INSTALLATION **MANUAL**

**STEP 2** | Remove the eight bolts that secure the grille to the radiator support.

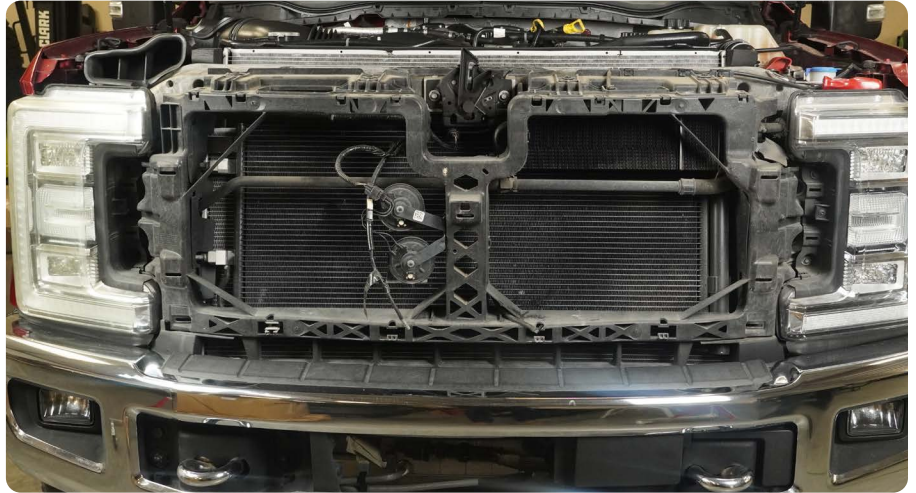


**STEP 3** | With a firm grip, pull back the grille.

If equipped, disconnect the front camera and washer fluid hose.







**STEP 4** | Using a trim clip tool to remove the ACC module cover.

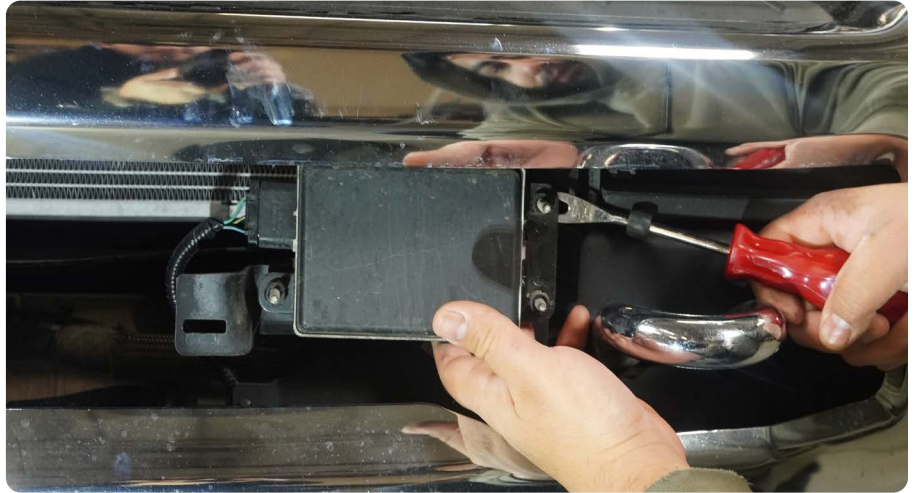


# INSTALLATION **MANUAL**

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**STEP 5** | Use a trim clip tool to remove the ACC module from the factory bracket.

**STEP 6** | Disconnect the module from the factory wiring harness.



**STEP 7** | Using needle nose pliers, remove the three plastic sleeve from the ACC module.

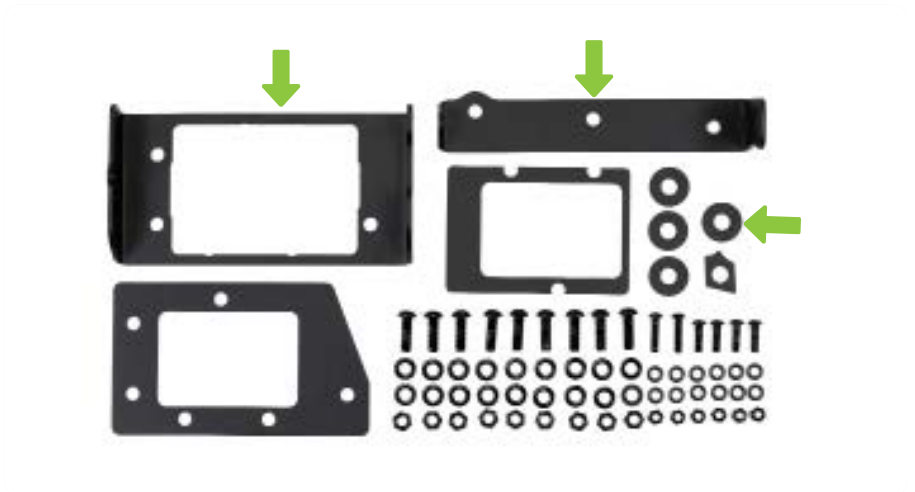




## INSTALLATION MANUAL



**STEP 8 |** For the super-duty application we will be using two of the four spacers and the two of the four brackets provided.



**STEP 9 |** Mount the ACC module to the large square bracket using the provided M8 allen head hardware.

Ensure a washer is used on each side of the bracket for each bolt.

Secure the hardware using a #5 allen tool and a 13mm socket.



## INSTALLATION MANUAL

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**STEP 10** | Place the provided L bracket up to the radiator support as shown.

Align the L bracket as shown, this is crucial to maintain proper ACC operation.

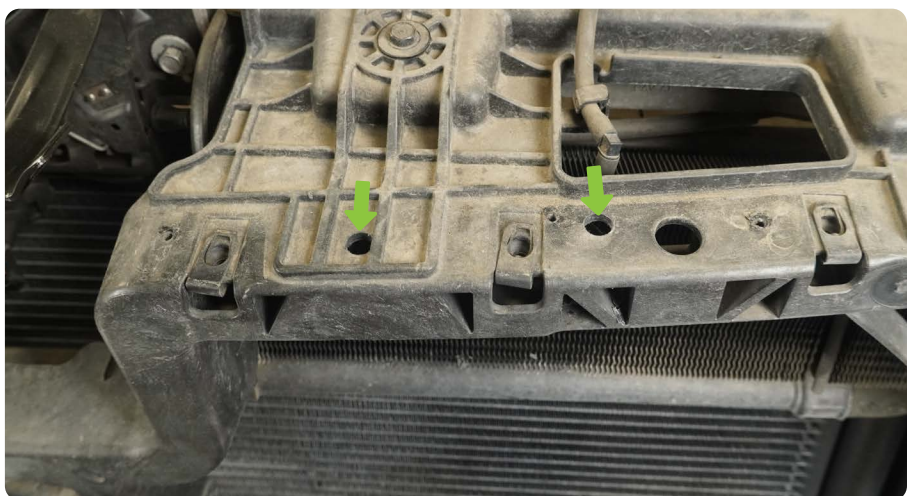




## INSTALLATION MANUAL

**STEP 11** | Mark the two holes on the left of the L bracket as shown.

Use a 9/32 drill bit to drill out the radiator support for the L bracket.





# INSTALLATION MANUAL

**STEP 12** | Using the provided M6 hardware, secure the L bracket to the ACC module bracket as shown.

Snug up the M6 hardware using a #4 allen tool and a 10mm wrench.

Ensure you are still able to adjust the module angle.



**STEP 13** | Using the provided M8x50mm hardware, mount the ACC module to the radiator support.

Ensure that two of the spacers are used between the plastic radiator support and the bracket kit.



## INSTALLATION MANUAL

**STEP 14** | Adjust the angle of the ACC module so that the module is at 90 degrees.

Once the module is adjusted. Secure the M6 adjustment bolt using a #4 allen tool and 10mm wrench.

Double check that all hardware is secure.



**STEP 15** | Install the grille back onto the vehicle. Use cutters to clearance the grille mounting bracket for the modules mounting bolts.

If equipped, ensure the front camera and washer fluid hose are reconnected.





## INSTALLATION MANUAL

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**STEP 16** | Secure the grille to the radiator support and install the radiator support cover back onto the vehicle.

With the grille re-installed the module should look as shown.



**STEP 17** | Congratulations installation of the DV8 Super duty ACC Relocation Kit is now complete.

