555 E Queen Creek Rd Bldg A Chandler, AZ 85286 WWW.DV80FFROAD.COM

INSTALLATION MANUAL

REAR WINDOW MOLLE

24+ LAND CRUISER LC 250 MPT4-01



TOOLS REQUIRED

- Trim pry tool
- 4mm Allen head
- 10mm socket
- Phillips head screw driver
- 11/32 drill bit
- Drill
- -Nutsert Install Tool
- Safety Glasses

SKILL LEVEL

- Novice/Intermediate
- -1 (you) to 2 persons

Little skill level required, you can easily install it by yourself however, additional help will be useful

TIME REQUIRED

-1.5 Hours

Time to install this should only take about an hour and a half

WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION

Before you install this kit — Read and understand all instructions, warnings, cautions, and notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product. Customer Service: 855-680-9595

DV8 Offroad is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle

• Always wear eye protection when operating power tools

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information

- 1. Name of purchase location
- 2. Bar Code on side of box
- 3. Date above bar code
- 4. Date inside box cover





Begin by unpacking all items and inspecting for missing pieces or damage. If you have any concerns, please contact the company the product was purchased from. Extra hardware may be included with the product.

HARDWARE INCLUDED

(8) M6x16mm Allen head bolts

(4) M6 Nutserts

(4) M6x25mm Allen head bolts

(12) M6 Washers

(12) M6 Split Washers

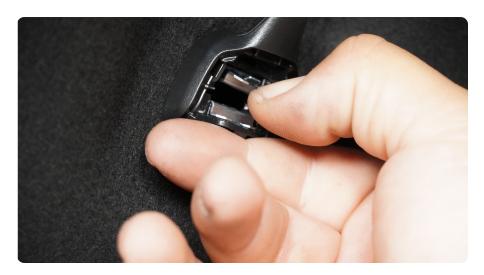


STEP 1 | For this install, we will show the driver-side install.

Using your nails or a trim tool, pull back the front cover of the rear window hanger and remove to access the inner clip.

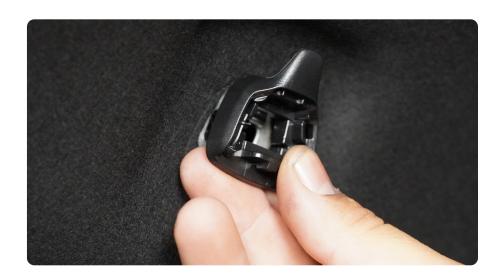


STEP 2 | Squeeze the top and bottom tabs together and pull towards you to remove the clip and the hanger.





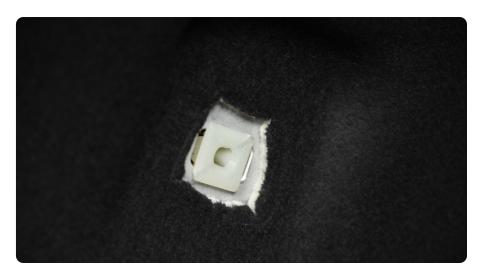






 $\begin{array}{c|c} \text{STEP 3} & \text{Lightly press in the provided} \\ \text{plastic square-nut.} \end{array}$

Tech Tip: Careful to not press it into the cavity of the vehicle.







STEP 4 | With a Phillips head screw driver, loosely install the mount to the plastic square nut.

Note the orientation of the upper bracket to locate driver-side.



STEP 5 Using the provided M6 allen head bolts and washers, loosely install the lower bracket onto the molle panel.

Also note this orientation on the molle panel.









STEP 6 Using the provided M6 allen head bolts, install the molle panel onto the upper mount.





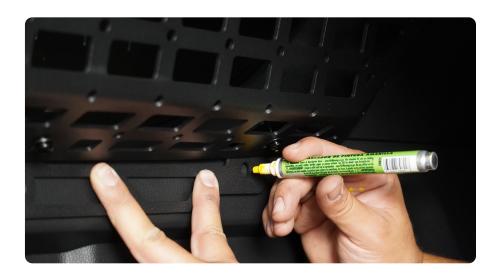
STEP 7 | Line up the panel so it is even around the window and secure all hardware until tight.

With it alighted, ensure the lower bracket is laying flat against the plastic and mark your holes.









 $\begin{array}{c|c} \text{STEP 8} & \text{Remove the panel from the} \\ \text{upper mount and set off to the side.} \end{array}$

Using the 11/32" drill bit, drill out the two lower holes. Ensure the drill bit only goes in roughly 1/2" to prevent any damage.









STEP 9 | Once the holes are drilled, using a M6 nutsert tool, securely install the two provided nutserts into the holes.

Nutsert tools can be found at your local hardware store or online.





STEP 10 | With the nutserts in place reinstall the panel. If all the hardware is loosened, then adjusting the panel to align will be much easier.

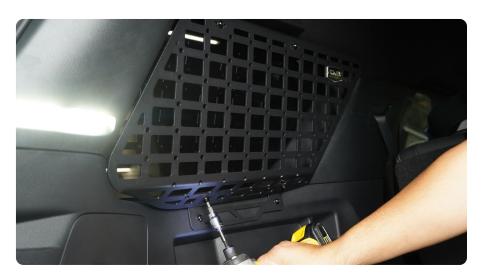
Mount the panel to the top bracket. Secure the bottom bracket to the nutserts.











 $\begin{array}{c|c} \text{STEP 11} & \text{Double check all hardware} \\ \text{is secure and then repeat steps 1-10 on} \\ \text{opposite side.} \end{array}$

Congratulations, you are done with the install of the 25+ 4Runner Molle panels.





