

REAR LOWER SKID PLATE

2024+ TOYOTA TACOMA/LAND CRUISER 250
SPTT1-09



TOOLS REQUIRED

- 5mm Allen head sockets
- 12mm Socket
- Safety Glasses

SKILL LEVEL

- Novice/Intermediate
 - 1 (you) to 2 persons
- Little skill level required, you can easily install it by yourself however, additional help will be useful

TIME REQUIRED

- 1.5 Hour
- Time to install this should only take about one and a half hours

WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION

Before you install this kit – Read and understand all instructions, warnings, cautions, and notes contained in this installation instruction guide. Consult your vehicle owner’s manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.
Customer Service: 855-680-9595

DV8 Offroad is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle

- Always wear eye protection when operating power tools

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover



INSTALLATION MANUAL

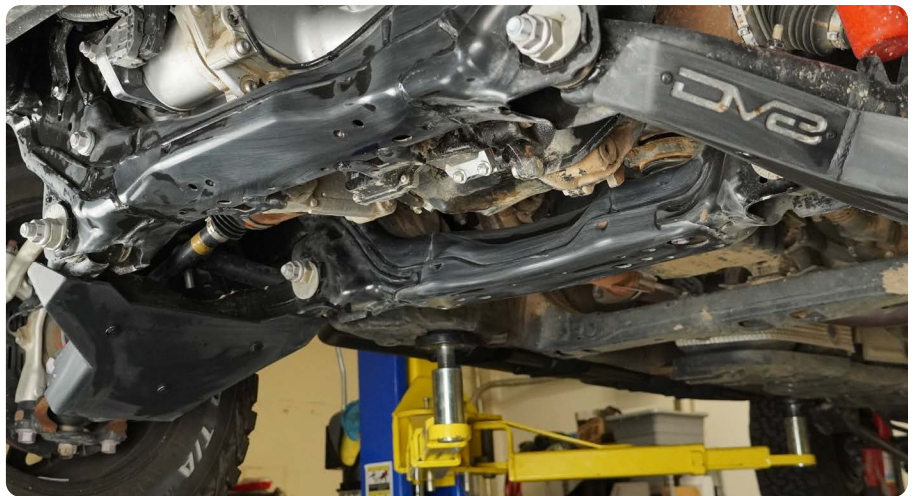
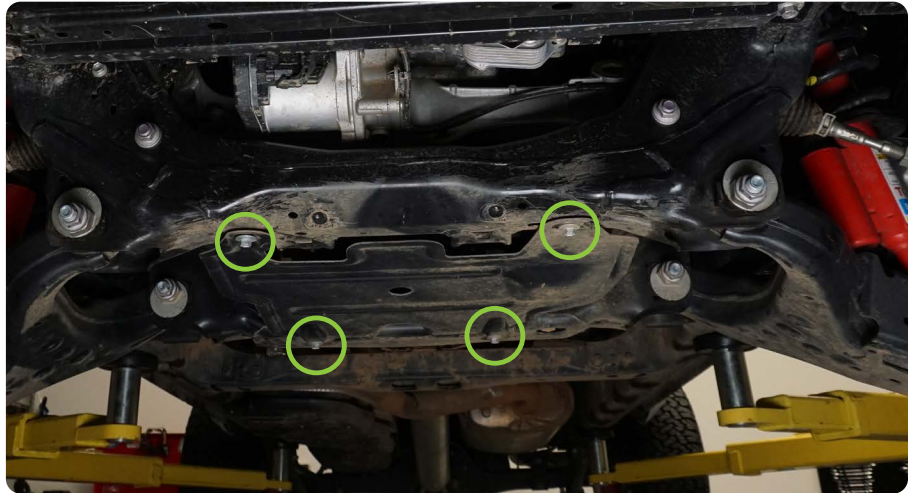
Begin by unpacking all items and inspecting for missing pieces or damage. If you have any concerns, please contact the company the product was purchased from. Extra hardware may be included with the product.

HARDWARE INCLUDED

- | | |
|-------------------------------|----------------------------|
| (10) M8xmm Allen Head Bolts | (4) M8x30 Allen Head Bolts |
| (10) M8 Lock Nuts | (4) M8 Enlarge Washers |
| (20) M8 Flat Washers | (4) M8 Spring Washers |
| (2) M8x20mm Countersunk Bolts | |

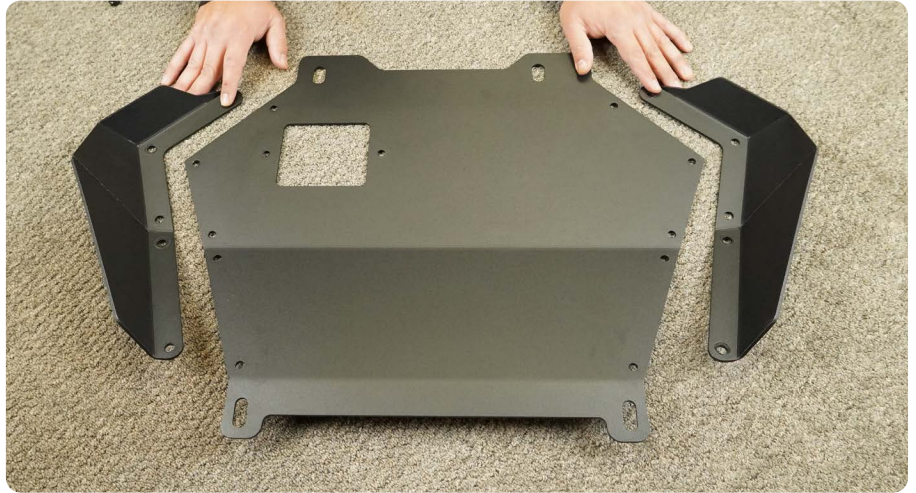


STEP 1 | Use a 12mm socket to remove the 4 factory skid plate bolts (if equipped).



INSTALLATION MANUAL

STEP 2 | Lay out the (3) main skid plate piece on a covered work bench as shown.



STEP 3 | Place the skid plate wings behind/on top of the skid plates center plate, use the (10) provided M8x20mm Allen head bolts to loosely secure the wings to the center plate.

Thread the M8 Allen head bolts through the center plate fist then use a provided M8 flat washers and lock nut to loosely secure the wing. (2 Flat washers per Allen head bolt)



INSTALLATION MANUAL

STEP 4 | Use a #5 Allen tool and a 13mm socket to secure the wings M8 hardware.



STEP 5 | Place the assembled Rear Lower Skid plate against the vehicles cross-members, ensuring the skid plates oil drain plug cut out is aligned with the vehicles oil pan drain plug.

Use the provided M8x30 Allen head bolts to loosely hold up the Rear Lower Skid Plate in place.

If running SPTT1-09 & SPTT1-08 please see Step 9 of the SPTT1-08 install guide.

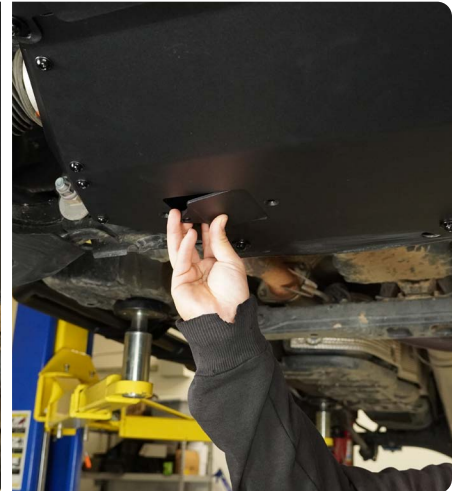
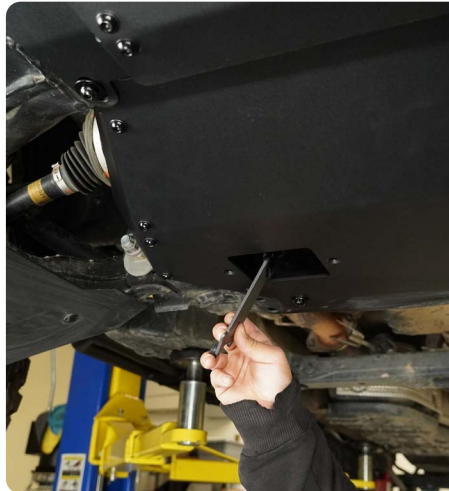


INSTALLATION MANUAL

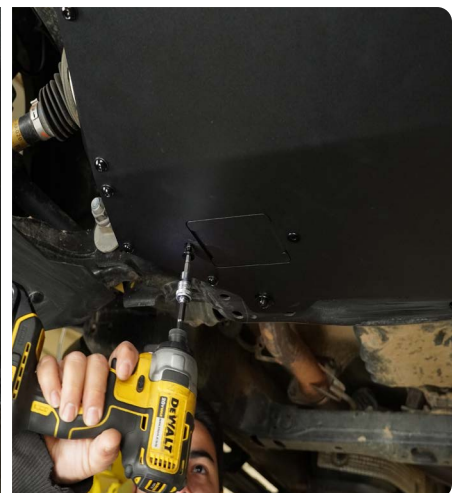
STEP 6 | Use a #5 Allen tool to secure the (4) M8 Allen head bolts in place.



STEP 7 | Place the oil drain cut out plate into the skid plate at an angle, lay the cut out plate flat aligning the mounting bolt holes.



STEP 8 | Use the (2) provided M8x20 counter sunk Allen head bolts to secure the oil drain cut out plate in place.



INSTALLATION MANUAL

STEP 9 |

Double check that all hardware is secure.

Congratulations, installation of the

