

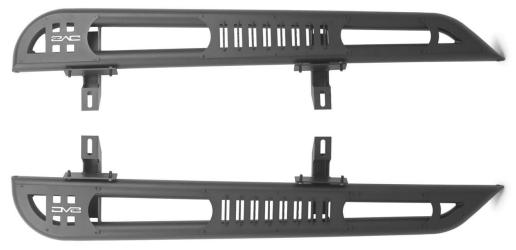
6400 SYCAMORE CANYON BLVD. RIVERSIDE, CALIFORNIA 92507 855-680-9595 WWW.DV80FFROAD.COM

# INSTALLATION MANUAL

# **OE PLUS SIDE STEPS**

07-18 JEEP WRANGLER JK 2-DR

SRJK-09



# **TOOLS** REQUIRED

- 13mm Socket

- 10mm Wrench/Socket

- 11/32" Drill Bit

# SKILL LEVEL

Novice/Intermediate2 persons

Little skill level required, you can install it by yourself however, additional help is recommended.

# TIME REQUIRED

- 1.5 Hours.

Time to install this should only take about an hour and a half.

### WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION

Before you install this kit — Read and understand all instructions, warnings, cautions, and notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product. Customer Service: 855-680-9595

DV8 Offroad is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle

• Always wear eye protection when operating power tools

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information

- 1. Name of purchase location
- 2. Bar Code on side of box
- 3. Date above bar code
- 4. Date inside box cover





# INSTALLATION MANUAL

Begin by unpacking all items and inspecting for missing pieces or damage. If you have any concerns, please contact the company the product was purchased from. Extra hardware may be included with the product.

#### HARDWARE INCLUDED

(4) M8x25 Hex
(8) M8 Nuts
(4) M8 Flat Washers (Wide)
(8) M8 Flat Washers
(12) M8 Spring Washers



STEP 1 | Remove factory steps or sliders, if equipped, prior to beginning installation of DV8 OE Plus Side Steps.

On some vehicles, slight drilling may be required to fit DV8 steps properly.

To determine if drilling is necessary, align the slider with the vehicle and insert the studs at the rear of the step into the holes on the pinch weld.

Then line-up the middle and front studs and check if they can be slid into place. If the fitment is very close, a bit of force can help manipulate the studs into place.

If they will not slide into place even with some force applied, remove the sliders and set off to the side to prepare for drilling.

Note: Assistance is recommended to prevent injury and damage to the product or vehicle.





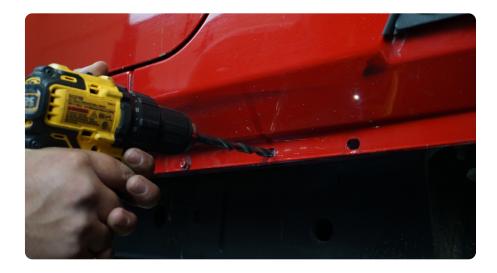




# INSTALLATION MANUAL

STEP 2 | Drill out the front mounting holes on the pinch weld using an 11/32" drill bit.

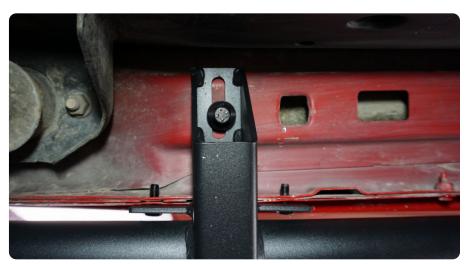
If necessary, step up to a slightly larger drill bit, but for our application an 11/32" drill bit was enough to get our studs through the pinch weld.



**STEP 3** | Re-install the steps by guiding the studs through the pinch welds.

Secure the steps main mounting brackets to the body of the vehicle using the provided M8 hardware with a 13mm socket.

Use the wider M8 washers with this hardware.









# INSTALLATION MANUAL

STEP 4 | Secure the steps to the pinch welds using the remaining provided M8 hardware with a 10mm wrench/socket.



STEP 5 | Congrats! You are finished with the install of the 07-18 Jeep Wrangler JK OE Plus Side Steps.







