

6400 SYCAMORE CANYON BLVD. RIVERSIDE, CALIFORNIA 92507 855-680-9595 WWW.DV80FFROAD.COM

INSTALLATION MANUAL

4-DR ROCK SKINS

18+ JEEP JL WRANGLER (4-DR) SRJL-09



TOOLS REQUIRED

- -13mm Socket
- #3 Allen Bit
- Center Punch Tool
- 9/32" Drill Bit
- 10, 12mm wrench (If you do not have a nutsert tool)
- -HD Double Sided Tape (Optional)

SKILL LEVEL

- Intermediate - 2 persons

Intermediate skill level required, however, additional help is required for removal and installation of sliders/skins.

TIME REQUIRED

- 3.5 Hours

Time to install this should take three and a half hours.

WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION

Before you install this kit — Read and understand all instructions, warnings, cautions, and notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product. Customer Service: 855-680-9595

DV8 Offroad is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle

• Always wear eye protection when operating power tools

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information

- 1. Name of purchase location
- 2. Bar Code on side of box
- 3. Date above bar code
- 4. Date inside box cover





STEP 1 | If you have factory steps or sliders, they will need to be removed prior to install.

Use a 10mm socket to remove the factory nuts securing the slider to the body/pinch weld.

Then, while a friend supports the slider, remove the remaining factory hardware using a 13mm socket.

Remove the slider and set it off to the side. Repeat steps for opposite side of the vehicle.

Note: Assistance is recommended to prevent injury and damage to the product or vehicle.





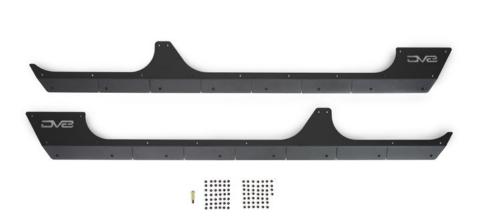




Begin by unpacking all items and inspecting for missing pieces or damage. If you have any concerns, please contact the company the product was purchased from. Extra hardware may be included with the product.

HARDWARE INCLUDED

(46) M5x12 Nutserts (42) M5x16 Allen (1) Nutsert Tool



STEP 2 | It is recommended to clean the vehicle of any dirt or debris prior to beginning installation.

With assistance, lift the rock skin to the vehicle and determine the placement (see next page for example fitment picture).

Installers Tip: Use HD double sided tape to hold the skins firmly in place, so you can mark holes without the worry of the skins shifting.





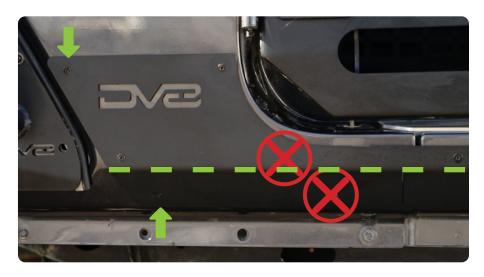




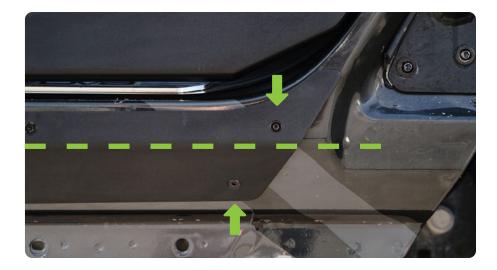
STEP 3 When satisfied with the fitment, firmly hold the rock skin in place and mark six to seven mounting holes strategically along the skin.

Mark several holes below and above the bend at the rear, middle, and front of the rock skin (Do not use the holes that have "x"s over them).

DO NOT LET THE SKINS SHIFT WHILE MARKING THESE HOLES.











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STEP 4 | Remove the rock skins and use a punch tool gently mark the mounting holes for drilling.

Be sure to mark the center of the marked area.



STEP 5 | Drill out the marked mounting holes using a small drill bit, working your way up to a 9/32" bit.



STEP 6 | Install the provided nutserts using a nutsert tool.

If you do not have a nutsert tool, we have provided one with the hardware kit.

For instructions on how to use the provided nutsert tool, scroll to the last page of this manual.







STEP 7 | Install the rock skins on the vehicle and secure to the mounting points using the provided M5 hardware with a #3 allen bit.





STEP 8 | With the rock skins installed and the hardware secure, use a punch tool to mark the remaining mounting holes for drilling.

Be sure to mark the very center of the mounting hole.

Once all holes have been marked, remove the hardware and rock skins.







STEP 9 Use a 13mm socket to remove the two factory bolts securing the rear section of the front body panel to the vehicle.

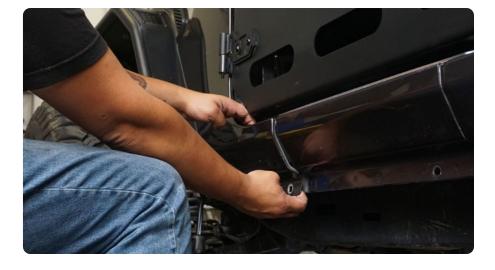
One bolt is located along the pinch weld, and the other is located on the front section of the bottom front door sill.





STEP 10 | Gently pry the body panel away from the vehicle.

Due to tight clearances behind this body panel, there are two nutserts that need to be installed with the body panel partially removed.







STEP 11 | While holding the body panel away from the vehicle, carefully drill the two marked holes located towards the rear of the panel using a small drill bit, working your way up to a 9/32" bit.

Ensure that you drill only through the outer body panel, and not the body panels behind it.

Drill out the remaining marked mounting holes.

Installers Tip: Use a soft towel/similar to help the keep the body panel away from the vehicle.





STEP 12 | Install the provided nutserts into the remaining mounting holes using a nutsert tool (or the provided nutsert tool, if you do not have one).







STEP 13 | Press the body panel into place and secure using the two factory bolts and a 13mm socket.



Loosely install rock skins using the provided M5 hardware. Do not secure until all hardware is partially threaded.

Secure using a #3 allen bit.

While working, check previously tightened hardware often, as it may become slightly loose as you work to tighten the remaining hardware.



STEP 14 | Double check all hardware is secure.

Repeat steps for opposite side.







STEP 15 | Congrats! You are finished with the install of the 18+ Jeep JL Wrangler 4-DR Rock Skins.









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STEP 16 | To use the nutsert tool, slider the M6 washer and spacer onto the provided M6x50 bolt with the washer going on the bolt first.

Then install a nutsert onto the exposed threads by hand.



STEP 17 | Slide the nutsert tool with the nutsert into the mounting hole.

Ensure the flange of the nutsert is flat against the vehicle prior to tightening.



STEP 18 Use a 12mm wrench to hold the spacer while tightening with a 10mm socket. Tighten slowly until the nutsert is set properly. Do not over tighten.

Nutsert should be "crushed" against the inside of the trim so that it is tight and secure. When finished remove the nutsert tool using a 10mm socket and repeat as needed.





