

## HINGE STEPS (PAIR)

07+/20+ JEEP JK/JL/JT WRANGLER/ GLADIATOR  
STJL-04



### TOOLS REQUIRED

- T45 Torx Bit (T40 for JK)
- 5mm Allen Bit

### SKILL LEVEL

- Novice/Intermediate
- 1 (you) to 2 persons

Little skill level required, you can easily install it by yourself however, additional help will be useful

### TIME REQUIRED

- 1 Hour

Time to install this should only take about an hour

## WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION

Before you install this kit – Read and understand all instructions, warnings, cautions, and notes contained in this installation instruction guide. Consult your vehicle owner’s manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.  
Customer Service: 855-680-9595

*DV8 Offroad is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.*

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle

- Always wear eye protection when operating power tools

*Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information*

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover



# INSTALLATION MANUAL

Begin by unpacking all items and inspecting for missing pieces or damage. If you have any concerns, please contact the company the product was purchased from. Extra hardware may be included with the product.

## HARDWARE INCLUDED

- (8) M8x35 Allen
- (8) Aluminum Spacers



**STEP 1** | Prior to removal of any hardware, it is necessary to close the door tightly and folded cardboard/paper in the bottom door seam.

This will prevent the door from moving or shifting while the hinge hardware is removed.

**DO NOT OPEN THE DOOR WHILE THE HARDWARE IS REMOVED.**



**STEP 2** | Use a T45 (T40 for JK) bit to remove the bolts securing the hinges to the doors.

It is recommended to break the hardware loose with a breaker bar first. Be careful, this hardware can strip easily.



# INSTALLATION MANUAL

**STEP 3** | Use the supplied M8 hardware and spacers to secure the steps loosely to both hinges.

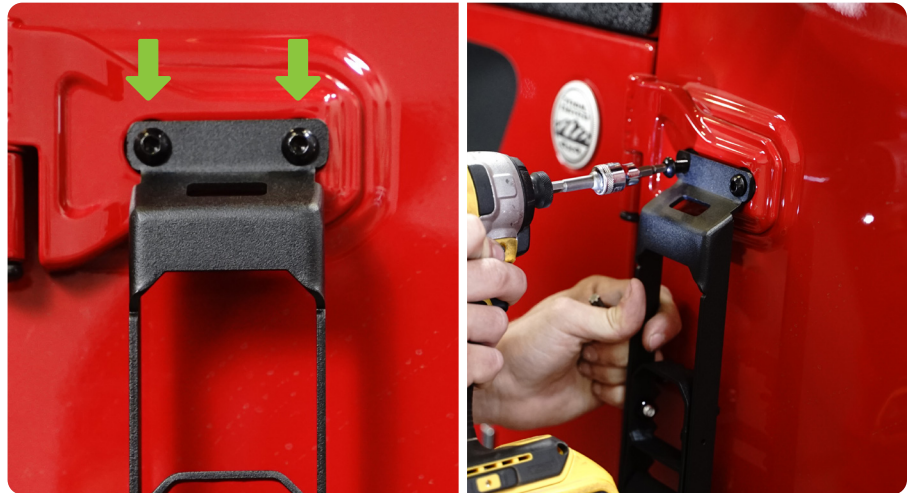




# INSTALLATION MANUAL

**STEP 4** | With the step loosely secure, adjust the step so it is centered on the hinges and covering the mounting holes, then secure using a 5mm allen bit.

**Note:** Torque bolts to 21 ft lbs.



**STEP 5** | Remove cardboard/paper from the seam under the door.

Double check fitment and hardware is secure.



**STEP 6** | Congrats! You are finished with the install of the 18+/20+ JL/JT Wrangler/Gladiator Hinge Steps!

